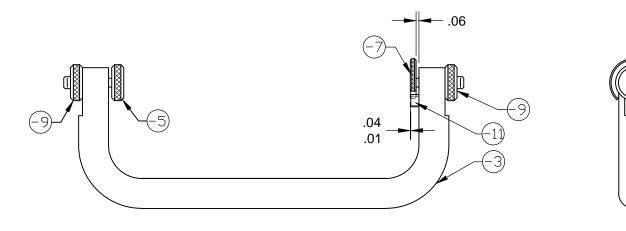
REVISIONS						
REV	DESCRIPTION	DATE	INITIAL	APPROVED		
	DRAWN FROM TATTERED DWG, CH'D EDGE BREAK FROM .015 TO .030 IN TITLEBLOCK PER G.E.	10/28/09	RJC	RW		
1	CH'D OVERALL LENGTH FROM 1.250 P/N -5 PER D.W.	10/5/10	RJC	DW		
1A	CREATED SHEETS 2 THRU 5 MOVED COMPONENTS INTO SEPERATE SHEETS, REVISED BOM, ADDED NOTE, CH'D -3 FINISH FROM BLACK OXIDE TO BLACK ZINC CH'D ROLL PIN TO S.S. CH'D DIMENSION TOLERANCE IN TITLEBLOCK PER S.E.	9/9/11	SE	RW		
2	-3 CH'D B/O INFO WAS 11-3/8 IS 12-3/8 FOR FLAT LAYOUT, CH'D DIM WAS Ø.625 IS (Ø.625)5, -7, -9, CH'D TOLERANCE ON NON CRITICAL PARTS5 CH'D DIM WAS Ø.750 IS (Ø.750), ADDED MISSING DIM .03 X 45°7 CH'D DIM WAS Ø1.000 IS (Ø1.0), ADDED MISSING DIM .03 X 45°9 CH'D DIM WAS Ø.750 IS (Ø.750).	5/1/14	DPD	GE		



ASSEMBLY



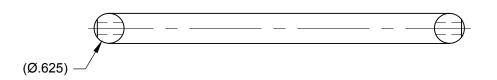
MATERIAL MAY VARY DEPENDING ON COMMERCIAL AVAILABILITY.

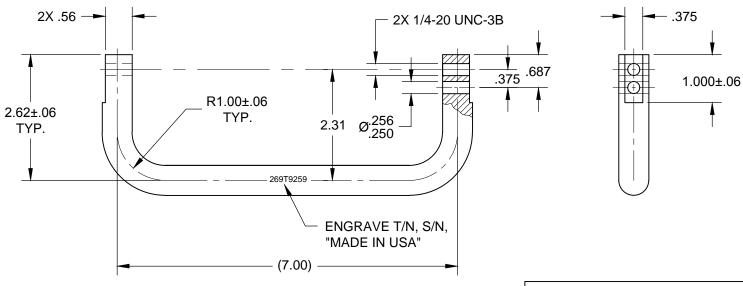
® RED BARN MACHINE

MICROMETER LEAD LAG & FLAPPING

									DWG NO. 269T9	9259 REV 2
ASSY QTY	ASSY QTY	B/O	PART#	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: CLOUGH
			-3	1	HANDLE	1018	Ø5/8 X 12-3/8	2	TOLERANCES ON:	APPROVED D Weil
			-5	1	ANVIL	303 S.S.	Ø3/4 X 1-3/8	3	.XXX ± .010 FRACTIONS ± 1/32	HEAT TREAT FINISH
			-7	1	ANVIL	303 S.S.	Ø1 X 1-1/4	3	ANGLES ±.5°	SPEC
			-9	2	NUT	303 S.S.	Ø3/4 X 3/8	3	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES	USED ON MODEL
		В/О	-11	1	ROLLPIN	S.S.	Ø1/4 X 5/8 MCMASTER #92373A363	1	.015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCHWEIZER
	ASSY #								1:2 DATE 10-8	8-09 SHEET 1 of 5

	REVISIONS			
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-3 CH'D DIM WAS Ø.625 IS (Ø.625).	5/1/14	DPD	GE

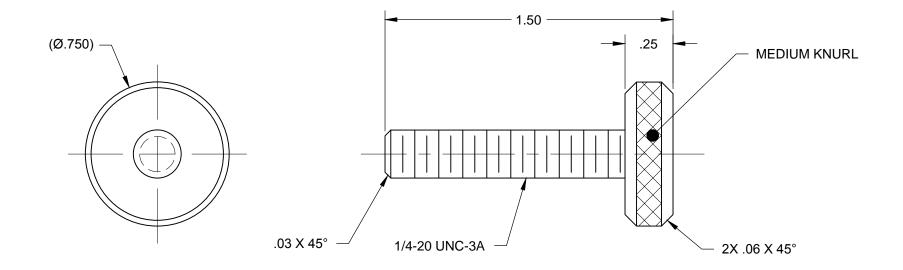




® RED BARN MACHINE TITLE _AG & FLAPPING DWG NO. UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS
.XXX ± .010 FRACTIONS ± 1/32
.XX ± .030 ANGLES ±.5° DRAWN BY: CLOUGH APPROVED D Weil BLACK ZINC UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES USED ON MODEL .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING SCHWEIZER 10-8-09 | SHEET SCALE DATE 2 of 5



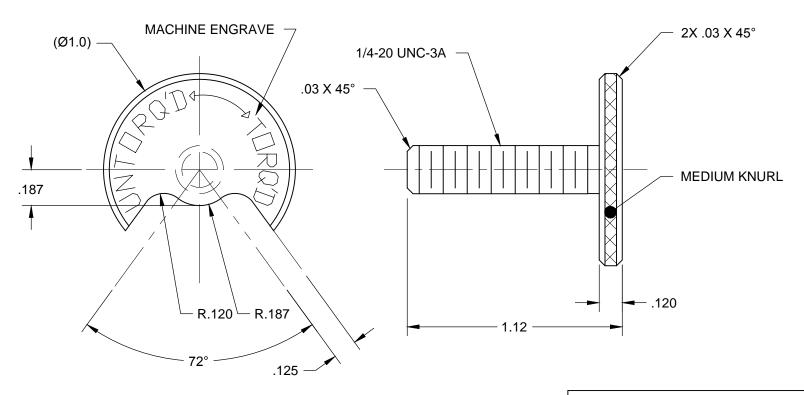
	REV DESCRIPTION				APPROVED
	1	CH'D OVERALL LENGTH FROM 1.250 P/N -5 PER D.W.	10/5/10	RJC	DW
	2	-5 CH'D DIM WAS WAS Ø.750 IS (Ø.750), ADDED MISSING DIM .03 X 45°.	5/1/14	DPD	GE



(-5) ANVIL

Œ	® RED	BARN	1 MA	<u>CH</u>	INE	
TITLE M	CROMETE	R LEAD	LAG	& F	LAPP.	ING
DWG NO.	. 21	69T92	259-	-5		REV 2
DI	ESS OTHERWISE	DRAWN BY: APPROVED	CL	_DUGH		
TOLERANO DECIMAL	S		HEAT		D We	ril
.xxx ± .0	PRACTIONS I		TREAT FINISH			
	ANGLES 1.5		SPEC			
	ESS OTHERWISE S BREAK ALL SHARF		U	JSED ON N	MODEL	
2. DIMEN	.015 x 45° PR .015 ISIONAL LIMITS APPLY	SCHWEIZER				
SCALE	2:1	DATE 1 ∩ − 9	R-N9	SHEET	3 of	

	REVISIONS			
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-7 CH'D DIM WAS Ø1.000 IS (Ø1.0), ADDED MISSING DIM .03 X 45°.	5/1/14	DPD	GE

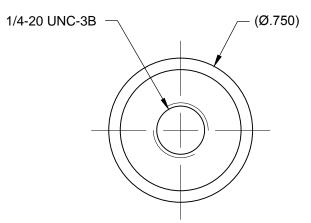


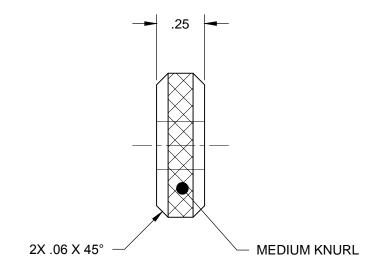
(-7) ANVIL

® RED BARN MACHINE TITLE LAG & FLAPPING REV 2 DWG NO. 269T UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS
.XXX ± .010 FRACTIONS ± 1/32
.XX ± .030 ANGLES ±.5° DRAWN BY: CLOUGH APPROVED D Weil HEAT TREAT FINISH UNLESS OTHERWISE SPECIFIED

1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING USED ON MODEL SCHWEIZER SCALE DATE SHEET 4 of 5 2:1 10-8-09

	REVISIONS							
- [REV	DESCRIPTION	DATE	INITIAL	APPROVED			
	2	-9 CH'D DIM WAS Ø.750 IS (Ø.750).	5/1/14	DPD	GE			





(-9 NILI7

RED	BARN	1 MAI	CHINE	
MICROMETE	ER LEAD	LAG	& FLAPP	ING
DWG NO.	:69T92	259-	9	REV 2
UNLESS OTHERWIS DIMENSIONS ARE TOLERANCES ON: DECIMALS		DRAWN BY:	CLOUGH	ril
.XXX ± .010 FRAC	TIONS ± 1/32 NGLES ±.5°	HEAT TREAT FINISH		
UNLESS OTHERWISE 1. BREAK ALL SHAF .015 x 45° PR .01	RP EDGES	US	ED ON MODEL	
2. DIMENSIONAL LIMITS APPLY SCALE 2.1			HWEIZER	. 5